



QTR
Qualification Test Record
NORSOK M-650 Rev.4

QTR:
 Barrell casing
 forged

Rev. No: **01**

Manufacturer name/address/ Web page:	FOC CISCATO SPA / Via Pasin 1, 36010 Velo d'Astico (VI) / www.foc.it	
Reference standard	NORSOK M-650 Edition 4 - September 2011	
Material designation and MDS No.:	X2CrNiMoN22-5-3 NORSOK M-630 Rev.4 (MDS D44)	
Manufacturing summary doc. No.:	Manufacturing Summary Barrel casing forged	Rev. No.: 01
Products and manufacturing process(es):	Barrell casing forged (open die forging) Heat treatment: solution annealing	
Other information:	Pre-machined condition	
Qualification expires:	04/04/2023	

Tested and Qualified Thickness and Weight

Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Barrel casing (Open die forging)	1317	¼ T X 100 (Long)	205	4385	4385
	1318	¼ T X 100 (Transv)			
	1319	¼ T X T (Long)			
	1320	¼ T X T (Transv)			
	1321	½ T X T (Long)			
	1322	½ T X T (Transv)			

Qualification/Acceptance signatures

Manufacturer:	Prepared by/Date: M. Toldo 05/04/2018	Checked by/Date: F. Sella 05/04/2018
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The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.
 This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.

Qualified/Accepted by (company name/address):	Signature/Date:
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Witnessed Reviewed

And found to comply with:
NORSOK M 650 RA

Date: **2018/04/05**
 Sign: