



APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No:
AMMM00001FV
Revision No:
3

This is to certify:

That

FOC Ciscato S.p.A.

Via Pasin, 1

36010, Seghe di Velo d'Astico (VI),

Italy

is an approved manufacturer of
Steel Forgings

in accordance with

DNV rules for classification – Ships

DNVGL-OS-B101 – Metallic materials

DNV class programme – DNV-CP-0247 Steel forgings

and the following particulars:

Application area	Forgings for hull structures and equipment, Forgings for shafting and machinery, Forgings for gearing, Ferritic steel forgings for low temperature service Stainless steel forgings
Steel type	Carbon and carbon-manganese, Alloy, Austenitic stainless, Ferritic stainless, Ferritic-austenitic (duplex) stainless
Forging method	See page 2
Max. weight	See page 2
Max. diameter / section	See page 2
Heat treatment condition	See page 2

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules.
Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at **Hamburg** on **2023-11-27**

for **DNV**

This Certificate is valid until **2026-10-30**.

DNV local unit: **Venice**

Approval Engineer: **Christian Wildhagen**

Thorsten Lohmann
Head of Section

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.



Particulars of the approval

Forgings for gearing

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Max. diameter / length [mm]	Heat treatment condition ²⁾
C and C-Mn	NV F400U, NV F440U, NV F480U, NV F520U, NV F560U, NV F600U, NV F640U, NV F680U, NV F720U, NV F760U	CD, OD, RR	25 000	450 / 6000	N, NT, QT
Alloy	NV F600A, NV F700A, NV F800A, NV F900A, NV F1000A, NV F1100A	CD, OD, RR	25 000	450 / 6000	QT

Forgings for hull structures and equipment

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Max. diameter / length [mm]	Heat treatment condition ²⁾
C and C-Mn	NV F400UW, NV F440UW, NV F480UW, NV F520UW, NV F560UW, NV F600UW	CD, OD, RR	25 000	450 / 6000	N, NT, QT
Alloy	NV F550AW, NV F600AW, NV F650AW	CD, OD, RR	25 000	450 / 6000	QT

Forgings for shafting and machinery

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Max. diameter / length [mm]	Heat treatment condition ²⁾
C and C-Mn	NV F400U, NV F440U, NV F480U, NV F520U, NV F560U, NV F600U, NV F640U, NV F680U, NV F720U, NV F760U	CD, OD, RR	25 000	450 / 6000	N, NT, QT
Alloy	NV F600A, NV F700A, NV F800A, NV F900A, NV F1000A, NV F1100A	CD, OD, RR	25 000	450 / 6000	QT

Ferritic steel forgings for low temperature service

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Max. diameter / length [mm]	Heat treatment condition ²⁾
C and C-Mn	NV F450L, NV F490L	CD, OD, RR	25 000	450 / 6000	N, NT, QT
Alloy	NV F3.5Ni, NV F5Ni, NV F9Ni	CD, OD, RR	25 000	450 / 6000	NT, QT

Stainless steel forgings

Steel type	Grade ^{3) 4)}	Forging method ¹⁾	Max. weight [kg]	Max. diameter / length [mm]	Heat treatment condition ²⁾
Austenitic	CrNi	CD, OD	25 000	450 / 6000	SHT
	CrNiMo	CD, OD	25 000	450 / 6000	SHT
Ferritic-austenitic	22 Cr Duplex	CD, OD	6 500	220 / 4000	SHT

Remarks:

- ¹⁾ OD: Open die forging; CD: Closed die forging; RR: Ring Rolling
- ²⁾ QT: Quenched and tempered; N: Normalised; NT: Normalised and tempered
SHT: Solution Heat Treated (Solution Annealing)
- ³⁾ Incl. equivalent grades in acc. to other standards
- ⁴⁾ Stainless steel forgings shall be in accordance with recognized standards, e.g. EN 10222, ASTM A473/A965/A1049 and JIS G 3214, provided that supplementary requirements contained herein are also met. Recognition of other standards is subject to submission to the Society for evaluation.